



Directive 93/42/EEC on Medical Devices, Annex V

No. CE 666820

Issued To: Key Surgical LLC 8101 Wallace Road

Eden Prairie Minnesota 55344 USA

#### In respect of:

Manufacture of sterile electro-cautery lubricating device, sterile vascular loops, sterile vascular booties for use with sutures and sterile and non-sterile silicone clamp covers for jaws of surgical clamps.

Those aspects of Annex V associated with securing and maintaining sterile conditions of K-Wire and Pin Covers, cautery tip cleaners, disposable biopsy valves, irrigation cannulas, endoscopic polyp trap devices and surgical skin markers.

on the basis of our examination of the quality assurance system under the requirements of Council Directive 93/42/EEC, Annex V. The quality assurance system meets the requirements of the directive. For the placing on the market of class IIb and class III products an Annex III certificate is required.

For and on behalf of BSI, a Notified Body for the above Directive (Notified Body Number 2797):

Gary E Slack, Senior Vice President Medical Devices

Gary C Stade

First Issued: **2017-03-31** Date: **2020-03-05** Expiry Date: **2024-05-11** 

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Validity of this certificate is conditional on the quality system being maintained to the requirements of the Directive as demonstrated through the required surveillance activities of the Notified Body. This approval excludes all products designed and/or manufactured by a third party on behalf of the company named on this certificate, unless specifically agreed with BSI.

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#### **Supplementary Information to CE 666820**

Issued To: Key Surgical LLC 8101 Wallace Road

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Number	Device Name	Intended purpose per IFU
Class IIa		
NBOG Code	Device or generic device group	Z V (1941)
MD 0106	Sterile and Non-sterile Silicone Clamp covers	
MD 0106	Sterile electro-cautery lubricating device	
MD 0106	Sterile Vascular Booties	, (DE-2010)
MD 0106	Surgical Vascular Loops	
Class Is	3	
NBOG Code	Device or generic device group	
MD 0106	Cautery Tip Cleaners	
MD 0106	Surgical Skin markers	
MD 0106	Cautery Tip Cleaners	
MD 0106	K-wire and pin covers	
MD 0303	Irrigation Cannulas	
MD 0106	Disposable Biopsy Valves	
MD 0106	Endoscopic polyp removal devices	

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Directive 93/42/EEC on Medical Devices, Annex V

### List of Significant Subcontractors

Recognised as being involved in services relating to the product covered by:

Certificate No: CE 666820
Date: 2020-03-05
Issued To: Key Surgical

To: Key Surgical LLC 8101 Wallace Road

Eden Prairie Minnesota 55344 USA

Subcontractor:

Degania Silicone Limited Degania Bet

1513000 Israel

Dongguan Tondaus Meditech Co. Ltd.

3rd Floor, 27 Guantai Road Chiling Community, Houjie Town Dongguan

Guangdong 523900

China

F&M Plastics

503 Simmon Dr.

Osceola

Wisconsin

54020 USA **Packaging** 

Manufacture

Service(s) supplied

**Manufacture** 





Directive 93/42/EEC on Medical Devices, Annex V

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Certificate No: CE 666820

Date: 2020-03-05

Issued To: Key Surgical LLC

8101 Wallace Road Eden Prairie

Eden Prairi Minnesota 55344 USA

**Subcontractor:** 

Service(s) supplied

Goals Sterilization Co., Ltd.
East of Renkangtang
South of 07 provincial road, Xinfeng Town
Nanhu District
314005 Jiaxing, Zhejiang
China

**ETO Sterilization** 

Guangzhou Kaiheng K&S Co. LTD. Kaiheng Technology Garden No. 148 Changan Guangshan Highway 510520 Guangzhou China **Gamma Irradiation** 

In2Healthcare Room A 21F Gaylord Commercial Build 114-118 Lockhart Road Wanchai Hong Kong **Finished Device Supplier** 





**EU Representative** 

**Packaging** 

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> 8101 Wallace Road **Eden Prairie**

Minnesota 55344 **USA** 

Service(s) supplied **Subcontractor:** 

Interlock Medizintechnik GmbH **Packaging** 

Zum Windpark 1 Lensahn 23738

Medical Device Safety Service (MDSS)

Schiffgraben 41

30175 Hannover Germany

Germany

Medplus Inc. 4th Floor, Building C-4 Gaosha Industrial Zone ZhongCun, Panyu District Guangzhou Guangdong Province

511495 China





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Key Surgical LLC 8101 Wallace Road

Eden Prairie Minnesota 55344 USA

**Subcontractor:** 

Service(s) supplied

Purple Surgical Manfacturing Ltd Culmhead Business Centre, Culmhead Taunton Manufacture Packaging

Taunton Somerset TA3 7DY United Kingdom

Shenzhen Gray Irradiation 4th Building No. 33 Zhenxing Road Loucun Community, Gongming Street Guangming New District, Shenzhen Guangdong 518107 China **E Beam Sterilization** 

Shenzhen JPY Ion-Tech Co., Ltd. No. 68, Buxin Dongsheng Rd. Luohu District 518019 Shenzhen China

**Gamma Sterilization** 





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8101 Wallace Road Eden Prairie Minnesota 55344

**USA** 

**Subcontractor:** 

Service(s) supplied

Sterigenics UK Limited Plot 13a Seymour Link Road Markham Vale, Chesterfield S43 3FG Gamma Sterilization

Sterigenics US, LLC 1003 Lakeside Drive

United Kingdom

Gurnee Illinois 60031 USA **Gamma Sterilization** 

Synergy Health Radeberg GmbH Juri-Gagarin-Strasse 15 01454 Radeberg Germany **Gamma Sterilization** 





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**USA** 

Eden Prairie Minnesota 55344

Subcontractor: Service(s) supplied

Synergy Health Sterilisation UK Ltd Brunel Close Drayton Fields Industrial Estate Daventry

Dayentry NN11 8RB United Kingdom

UShare Medical Inc. 445 AnJi Zhong Road SanZao Town 519040 Zhuhai

China

ETO Sterilization Packaging

**Gamma Sterilization** 

Wilson Instruments (SHA) Co., Ltd. 25D, He Yi Business Plaza No. 420, Jiang Ning Rd. Shanghai 200041 China

**Packaging** 





By Royal Charter

# EC Certificate - Production Quality Assurance Certificate History

Certificate No:

CE 666820

Date:

2020-03-05

Issued To:

Key Surgical LLC 8101 Wallace Road

**Eden Prairie Minnesota** 

55344 USA

Date	Reference Number	Action
31 March 2017	8666542	First issue. Transfer from another notified body.
31 March 2017	8941313	Removal of non-sterile vascular loops and non-sterile vascular booties; administrative update to remove suppliers, Custom Manufacturing and Nilymed; change of name to "Key Surgical LLC".
14 February 2019	8780875	Traceable to NB 0086.
15 April 2019	8941313	Administrative update to change manufacturer's name from Key Surgical, Inc. to Key Surgical LLC Removal of devices from scope: Non-sterile Vascular loops, Non-sterile vascular booties and Light handle covers Addition of following devices to scope: Disposable biopsy valves, Irrigation cannula and Endoscopic polyp trap devices Administrative removal of crucial suppliers: Custom Manufacturing and Nilymed Addition of Sub-contractors: Hefei C&P Nonwoven, Yong Chang Sterilization, Dongguan Tondaus Meditech Co. Ltd., Interlock Medizintechnik GmbH, Synergy Health Radeberg GmbH, Medplus Inc., Guangzhou Kaiheng K&S Co. LTD., Wilson Instruments (SHA) Co., Ltd., Goals Sterilization Co., Ltd. and UShare Medical Inc. Removal of sub-contractor, GRI Medical & Electronic and Dongguan City Kapok Stationery Co. Ltd.

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# EC Certificate - Production Quality Assurance Certificate History

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Date	Reference Number	Action
08 May 2019	9756763	Renewal Removal of devices from scope – sterile anti-fogging solution, disposable instrument pads, disposable needle counters Administrative update for activity for subcontractor Dongguan Tondaus Meditech Co. Ltd. to packaging Removal of Batrik Medical Manufacturing Inc., Hefei C & P Nonwoven, Yong Chang Sterilization and Zhonghong (DG) Abrasives Co. Ltd. as subcontractors.
Current	3106667	Extension of Scope to include sterile electro-cautery lubricating device. Addition of subcontractors – Purple Surgical Manufacturing Ltd, Synergy Health Sterilisation UK Ltd and Sterigenics UK Limited.

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